

Serial No. 10/826,997
Attorney Docket No. 300306-40016C1
Amendment

AMENDMENTS TO THE CLAIMS:

This listing of the pending claims will replace all prior versions and listings of claims in this application:

1-11. (Withdrawn).

12. (Currently Amended) A method ~~of~~ for forming a magnetized article comprising the steps of:
providing a substrate having an aperture therein and a flap pivotally attached thereto; and
securing ~~at least one~~ a first portion of ferrite material ~~on at least some portion of the~~
~~substrate to said substrate generally adjacent said aperture, wherein said first portion of ferrite~~
material includes at least about 10 poles per inch; and
securing a second portion of ferrite material to said flap, wherein said second portion of
ferrite material includes at least about 10 poles per inch,
wherein said poles are generally parallel to a fold axis of said flap.

13. (Currently Amended) The method of claim 12 wherein said ferrite material is a non-polarized ~~gaskets~~ gasket.

14. (Previously Presented) The method of claim 12 wherein said ferrite material comprises an ink with at least some metallic particles.

15. (Currently Amended) The method of claim 14 12 wherein said ferrite material comprises iron.

16. (Previously Presented) The method of claim 12 wherein a magnetic field is generated in said ferrite material after it is secured to said substrate.

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17. (Previously Presented) The method of claim 12 wherein a magnetic field is generated in said ferrite material before it is secured to said substrate.

18. (Previously Presented) The method of claim 12 wherein a magnetically receptive material is secured to at least some portion of said substrate.

19. (Currently Amended) The method of claim ~~18~~ 12 wherein said substrate is formed into a container.

20. (Currently Amended) The method of claim ~~13~~ 12 wherein said ferrite material is secured to said substrate by adhesive means.

21. (Currently Amended) The method of claim ~~14~~ 12 wherein said ferrite ~~materials are~~ material is secured to said substrate by a printing means.

22. (Canceled).

23. (New) A method for forming a magnetized article comprising the steps of:

providing a substrate having an aperture therein and a flap pivotally attached thereto;
securing a first portion of ferrite material to said substrate generally adjacent said aperture, wherein said first portion of ferrite material includes at least about 10 poles per inch;
and

securing a second portion of ferrite material to said flap, wherein said second portion of ferrite material includes at least about 10 poles per inch,

wherein said poles are generally perpendicular to a fold axis of said flap.

24. (New) A method for forming a magnetized article comprising the steps of:

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providing a paperboard substrate having an aperture therein and a paperboard flap pivotally attached thereto;

securing a first portion of sheet-type magnet to said substrate generally adjacent said aperture, wherein said first portion of sheet-type magnet includes about 10 to about 50 poles per inch; and

securing a second portion of sheet-type magnet to said flap, wherein said second portion of sheet-type magnet includes about 10 to about 50 poles per inch.

25. (New) The method of claim 24 wherein said poles are generally perpendicular to a fold axis of said paperboard flap.

26. (New) The method of claim 24 wherein said poles are generally parallel to a fold axis of said paperboard flap.